

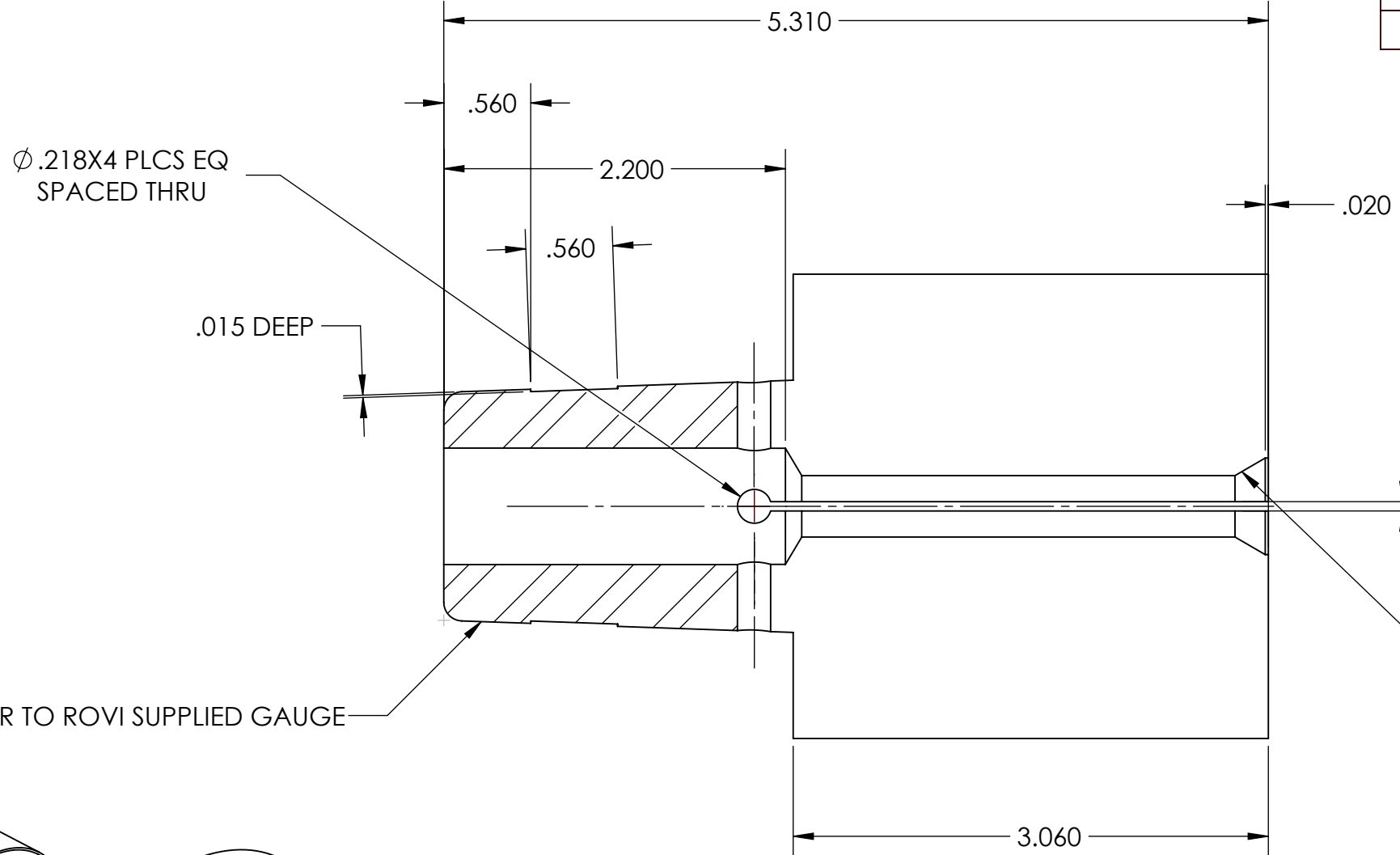
4

3

2

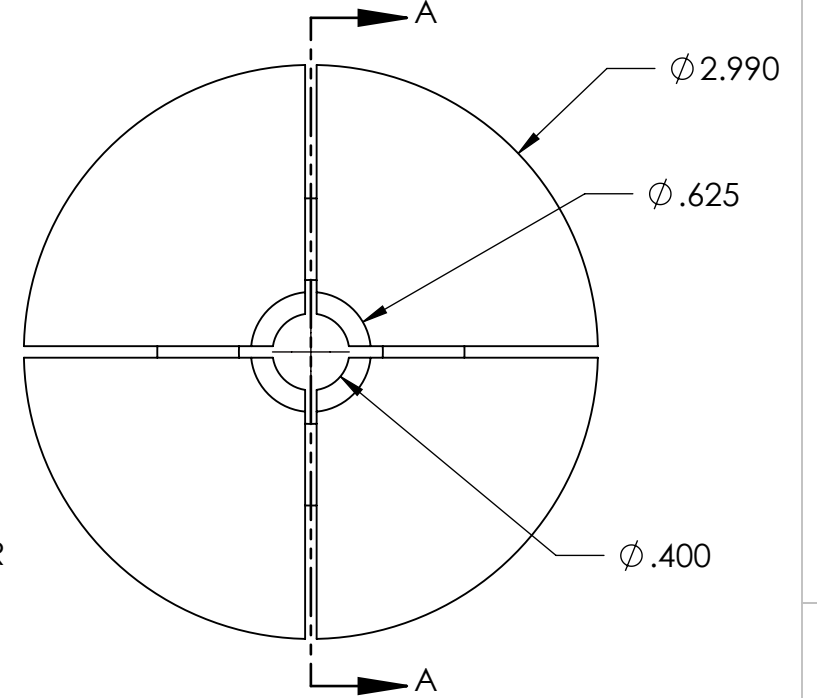
1

REVISION HISTORY			
REV	DESCRIPTION	APPROVED	DATE
-			



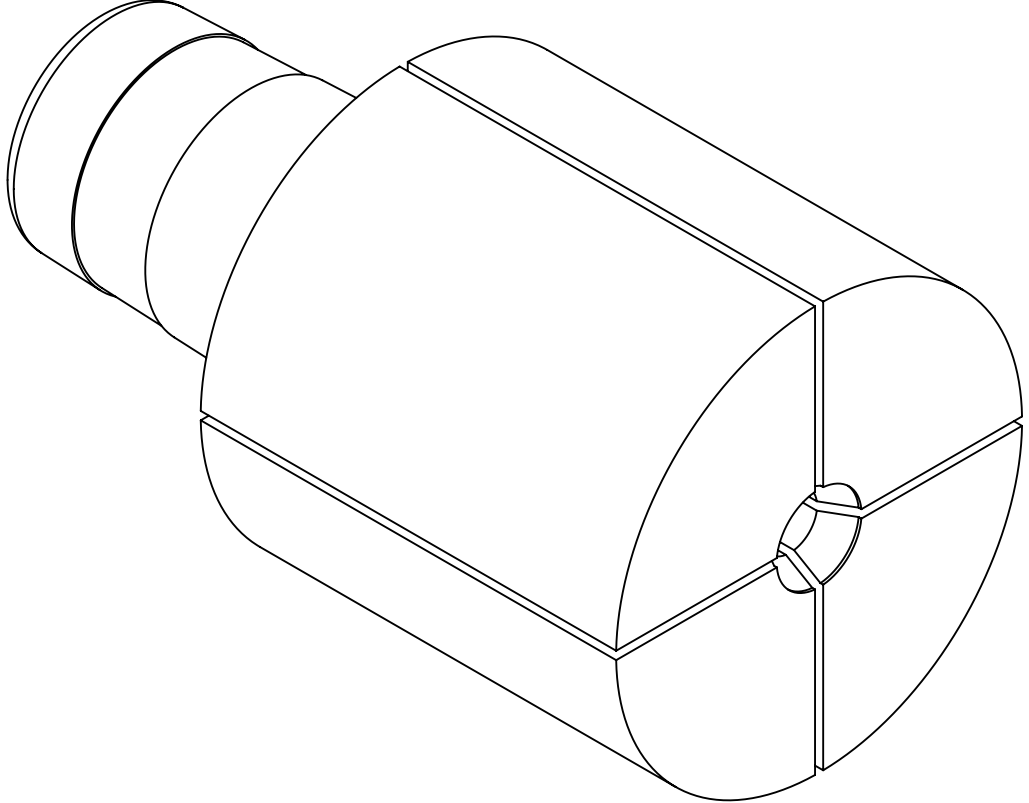
4X .060 SLIT THRU

30° CHAMFER



FIT TAPER TO ROVI SUPPLIED GAUGE

SECTION A-A  
SCALE 1 : 1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN R. PEREZ	09/03/22
ANGULAR	±.5°	CHECKED	
TWO PLACE DECIMAL	±.01	ENG APPR.	
THREE PLACE DECIMAL	±.003	MFG APPR.	
FILLET RADII	.015 MAX	Q.A.	
BREAK CORNERS	.005/.010		
ALL Ø CONC WITHIN .005 T.I.R.		THIRD ANGLE PROJECTION	
SURFACE FINISH 125/√			
INTERPRET DRAWING PER: ASME Y14.5-2009			
DO NOT SCALE DRAWING			

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TITLE:  
 EXPANDING COLLET, KEY DIMENSIONS

SIZE	DWG. NO.	REV
<b>B</b>	3X3-8	---
SCALE: 1:1	WEIGHT: 6.597 LBS	SHEET 1 OF 1

4

3

2

1