



Rovi Products Inc. Simi Valley Calif 93063 [www.roviproducts.com](http://www.roviproducts.com)

## OPERATING INSTRUCTIONS FOR 5C MULTIBLOCK



When loading the 5C collet into the fixture you need to make sure the sleeve is flush with the top of the unit. Screw the collets in making sure that the top of the collet is about 1/16" -5/64" above the sleeve. This will ensure that the collet is not screwed into far of the sleeve, which can cause a sticking issue in some cases.

Using the supplied wrench, tighten the sleeve on to the collet, with just enough pressure to hold your part. Do not over tighten as this will cause damage to the internal cam which moves the sleeve up and down!

